

MY PLANK SPECIFICATION PORCELAIN STONEWARE

MATERIAL

Porcelain stoneware. Classified in GROUP BIa UGL CON $E_b \le 0.5\%$. Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.

My Plank is the wood inspiration floor covering with a contemporary and pleasant mood. The structure, simple and essential, presents delicate knots and soft veins. The collection is characterized by two different surfaces: matte (softer at the touch) and texture (with a worn look). The choice of colours is extremely wide and is enriched by 6 warm and cold colors. Available in modular sizes, the collection is also composed by an interesting module, characterized by a special fishbone effect. The project is completed by the 40x120 size, (2cm thickness) perfect also for outdoor solutions.

	COLOR		SIZES	SURFACE	THICKNESS
and the second s	ATELIER	V2			
	RESERVE	V2	MATTE RECTIFIED 20x160 (8"x64") . 20x120 (8"x48") . 15x90 (6"x36")		
	GLAMOUR	V2	TEXTURE RECTIFIED	MATTE	9,5 MM
	CLASSIC	V2	20x120 (8"x48")	TEXTURE	20 MM
	HERITAGE	V2	ANTISLIP RECTIFIED (20 MM) 40x120 (16"x48") (only RESERVE, CLASSIC, HERITAGE)	ANTISLIP 20 MM	
	ELEGANT	V2			

PROCESS

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm2 to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

GREEN BUILDING: CERTIFIED ENVIRONMENTAL SUSTAINABILITY

- The tiles in the My Plank collection are ideal for eco-sustainable building:
- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size		
Finishes		
Color	 Туре	



MY PLANK







RESIDENTIAL INDOOR









HEAVY TRAFFIC

TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP BIa UGL CON Eb $\leq 0,5\%$

WALL

	PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD			PRODUCT VALUES
				$7 \mathrm{cm} \le \mathrm{N} < 15 \mathrm{cm}$		
			Length and width	(mm)	(%) (mr	—
				±0.9	±0.6 ±2	
	Sizes	EN ISO 10545-2	Thickness	±0.5	±5.0 ±0	_
			Lineartity	±0.75	±0.5 ±1	_
			Wedging	±0.75	±0.5 ±2	0 Conforming
			Warpage	±0.75	±0.5 ±2	0
			Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % - min	
3	Water absorption %	EN ISO 10545-3	Eb ≤ 0,5%			Conforming
	Modulus of rupture		Valore medio 35 N/mm² min.			Conforming
	Breakage resistence	— EN ISO 10545-4	sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			Conforming
Ő	Scratch resistance	EN ISO 10545-6	175 mm3 max.			Average < 150 mm3
	Thermal expansion coefficient	EN ISO 10545-8	Declared value			6,8 MK ⁻¹
	Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1			* Resistant
*	Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1			* Resistant
	Resistance to low concentrations of acids and alkali		Declared value			* Resistant
	Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value			* Resistant
	Resistance to domestic chemicals and additi- ves for swimming pools	_	UB min.			UA
*	Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant
	Brilliance					More or equal to that of mark and granite
	Color resistance to light	DIN 51094	No noticeable color change.			No alteration after testing
	Friction coefficient (slipperiness)	DIN 51130				Declared value
		DIN 51097	-			Declared value
		B.C.R.A D.M.236/ 89	- If needed			> 0,40 Dry / > 0,40 Wet
		ASTM C1028-2007	-			> 0,60 Dry / ≥ 0,60 Wet
		ANSI A 137.1-2012	-			≥ 0,42 Wet